

Technical drawing of a 90-degree elbow with a 30-degree bend. The drawing includes a 3D perspective view at the top and a 2D orthographic view below. The 2D view shows the elbow with a 30-degree bend. Dimensions include a horizontal distance of 50, a vertical distance of 80, a bend radius of 24, and a 30-degree angle. The elbow has a nominal diameter of $\phi 14 \pm 0.3$. Feature control frames are used to specify surface texture (A, B, C), material (M), and other requirements. A note states: "UNLESS OTHERWISE SPECIFIED: UNTOLERANCED DIMENSIONS ARE BASIC WALL THICKNESS: 1 ± 0.2 LOCAL SIZE".