

## Removing and installing pipe cluster for heat exchanger

### Installing pipe cluster for heat exchanger

Figs. 8 and 9

The pipe cluster is installed in reverse order.

When installing the pipe cluster, use new O-rings (total of 4 rings).

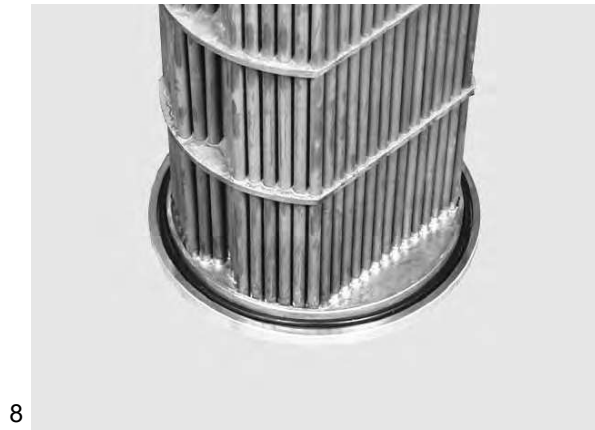


Fig. 10

Push pipe cluster into heat exchanger housing.



Fig. 11

Screw in stud bolts with “Loctite 242”.

Fit screw plugs with new sealing rings.

- Install heat exchanger, see page 60

